

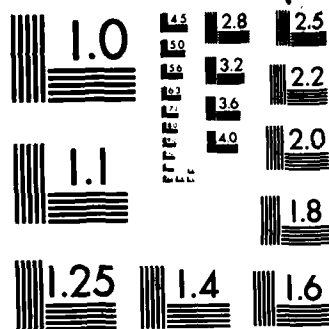
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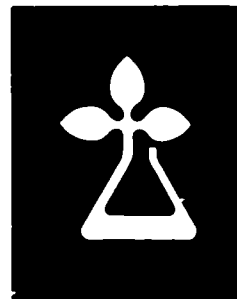




MICROCOPY RESOLUTION TEST CHART  
NATIONAL BUREAU OF STANDARDS-1963-A

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RESEARCH NOTE

FPL-089  
January 1965



SEASONING SMALL QUANTITIES OF LUMBER<sup>1</sup>

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The owner of a small quantity of green lumber or logs is often confronted with seasoning it to a state of dryness suitable for use in furniture, wood carving, or other handiwork. He cannot follow the practice of commercial mills, which employ dry kilns for the purpose, because kilns are too costly. On the other hand, air seasoning outdoors usually does not dry lumber sufficiently for such uses, although it is sufficient for structures that will be used outdoors.

Green lumber can be seasoned to the necessary dryness for the purpose by combining outdoor air seasoning with subsequent further drying in a heated room. Studies at the Forest Products Laboratory show that, while this method is essentially simple, it is not without pitfalls for the inexperienced handler of green wood. Unless certain precautions are observed, such defects as checking, warping, and splitting may occur. If reasonable care is exercised, however, well-seasoned lumber can be obtained by this method.

<sup>1</sup>This Research Note was originally published in 1965 and revised Dec. 1974.

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### Seasoning Lumber

➤ Various factors must be considered if good results are to be obtained by seasoning. Among these are the size of the lumber to be dried, the use of end coatings to retard end drying, proper piling, and other practices. Above all, thorough seasoning is essential. If wood is not at a uniform moisture content throughout at the time of fabrication, subsequent machining may expose surfaces of unequal moisture content. Surfaces with a high moisture content, when exposed to a drying atmosphere of low relative humidity, will begin to lose moisture rapidly. As a result, unequal drying stresses will develop, and further checking or warping may occur. This may be overcome by coating the article with a moisture-resistant coating, and storing in a cool room until thoroughly dry. The best solution, however, is to allow the wood to season to a uniform moisture content throughout before fabrication is attempted. ←

### Size of Lumber

Thin, narrow lumber dries much more rapidly and with fewer seasoning checks than does thick, wide lumber. Warp, however, is increased. Thick planks or timbers containing the pith of the tree, commonly called boxed-heart timbers, are very difficult to dry without checking. Wide boards are more likely to surface check than narrow boards. Thick boards are also more susceptible to checking than thin boards. To obtain fast drying with a minimum of seasoning defects, the lumber should be cut into boards of about the thickness and width required for final use, with due allowance for shrinkage and warp.

Handling and piling a large amount of material, of course, involves more time and work if cut into small pieces than if it is in larger sizes. When a large amount of material is to be seasoned, therefore, two alternative procedures present themselves:

1. Cutting the material to the smallest size required for final use, thereby increasing the time, work, and space required for handling and piling, but reducing drying time and lessening the likelihood of seasoning defects.

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strips between layers of boards) and the forward pitch of the pile. The foundations should be high enough so that the pile will slope from front to back 1 inch per foot and still be at least 18 inches above ground level at the back end. Cross supports should be placed under each tier of stickers.

Maximum spacing between stickers should not exceed 4 feet. For 1-inch hardwood lumber, the sticker spacing should be 2 feet or less so as to minimize warping. The front tier of stickers should project a short distance out beyond the ends of the boards (approximately one-half inch) and for this reason should be slightly wider than the intermediate stickers. The pile should pitch forward 1 inch per foot of height. If the lumber is cut to uniform lengths, the rear tier of stickers should be of the same width as the front tier and should also project beyond the ends of the boards. Where the lengths vary somewhat, the rear stickers may have to be located so as to catch the shortest boards. The long boards will then project beyond the rear stickers.

Stickers for hardwoods are usually 1 by 1-1/2 inches in cross section (front tier of stickers 1 by 2 inches) and long enough to extend across the pile. All material used for stickers should be free of stain and decay so that the lumber will not become infected. Stickers should be at a low moisture content. Vertical flues provided in the pile (fig. 1) are desirable for easily dried species in order to obtain good air circulation and a fast drying rate. The flues should be not more than 2 inches wide for the more refractory species, such as oak and the heartwood of maple.

All piles should be roofed (fig. 1) for the protection from the sun's rays and to exclude rain. The roof should be weighted down with heavy weights or extra lumber to reduce warping in the upper courses of lumber.

#### Piling in Sheds or Rooms

The method of piling lumber in open or closed sheds or in rooms should conform to the practice shown in figure 2. The same procedures given for outside piling apply. It is not necessary, however, to slope the pile from front to rear or to provide a forward pitch. Furthermore, individual pile roofs will not be necessary, but it would be well to place some weights on top of the piles to reduce warping.

### Seasoning Procedure

The initial drying can take place in the open, in closed or open sheds, or in an unheated room. Some boards should be placed in the pile as samples in such a manner that they can be easily removed for periodic examination and weighing.

Use requirements.--Lumber that is to be used in structures in which it will be exposed outdoors can, as already noted, be air dried to a satisfactory moisture content without being repled in a heated room.

Lumber that is to be dried to a low moisture content, for example to the 6 or 8 percent required for interior trim, flooring, furniture, or novelties, should first be air dried to a moisture content of about 20 percent or less and then repled in a heated room to dry further. The temperature in this room should be maintained approximately 20° F. above the outside temperature at all times of the year. Because many variables, such as size, species, initial moisture content, and climatic conditions, affect the drying rate, it is impossible to state the period of time required to bring the lumber to a moisture content of 20 percent.

Control of drying rate.--Modifications in piling that will reduce the drying rate and minimize checking are (1) decreased spacing between piles; (2) decreased width of vertical flues; (3) increased width of pile; (4) thinner stickers; (5) avoiding the use of stock for stickers (narrow, dry, special stickers are less conducive to checking); and (6) piling stock in a cool room with a high relative humidity.

Determining moisture content.--The simplest method of determining whether the lumber has reached the lowest moisture content attainable by air drying is to weigh the sample boards previously mentioned. As soon as these samples show little or no loss in weight over a period of a week or 10 days of drying under normal summer air-drying conditions, they will have reached a thoroughly air-dried moisture condition. At other times of the year, or during prolonged periods of rainy weather, the rate of moisture loss will be slower. Under such

conditions, the samples should show no appreciable change in weight for 3 to 5 weeks before the wood can be considered well air dried.

The oven-drying method of moisture content determination is more accurate but involves special equipment<sup>4</sup>.

Air-dried lumber should remain in the heated room until dry enough for use<sup>5</sup>. The time required will vary from a week or two for small, thin boards to possibly a year or more for large, thick pieces that will be used as carving stock.

Two methods for roughly estimating when the material is at a moisture content of about 7 percent are:

The first method is to saw a piece 1-1/2 to 2 feet long from several wider boards; the cut should be made at least 6 inches from any knot or other defect. From the freshly cut end of the board, cut off a section approximately 1 inch in length along the grain. Measure the width of this section (width of the board) to within 1/64 inch and then place it near a radiator, hot air register, or a stove for at least a day. If no checks appear on the ends and no measurable shrinkage in width occurs, the wood is uniformly dry to a moisture content of about 7 or 8 percent.

To use the second method, mark a line across several of the widest boards with a carpenter's square. Measure the width of each board along this line to the nearest 1/64 inch and record the measurement on the board. Pile the lumber on stickers in a room heated approximately 20° F. above outdoor temperatures. Measure the width of the marked boards from time to time over a period of 3 months or more. When no further shrinkage in their width can be detected, the lumber is roughly at a moisture content of about 7 or 8 percent.

#### Seasoning Special Items

Special items, such as cross sections of trees, large carving blanks, or blocks containing the pith of the tree, must be dried slowly to hold seasoning defects to a minimum, and usually should be given a protective treatment.

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<sup>4</sup>U.S. Forest Products Laboratory. The detection and relief of casehardening. Forest Products Lab. Tech. Note No. 213. Reissued 1962.

<sup>5</sup>U.S. Forest Products Laboratory. Control of moisture content and shrinkage of wood. Wood handbook. U.S. Dept. Agr. , Agr. Handb. No. 72, pp. 311-336, 1955.



Two types of protective treatments are: complete covering with a moisture-resistant coating<sup>2,3</sup> and soaking in polyethylene glycol solution. The latter, which is capable of complete dimensional stabilization when the degree of penetration is high, is described in another report<sup>6</sup>. The use of a coating, which tends to reduce or eliminate checking by greatly reducing the drying rate, is described here. Either treatment should be given as soon as the material is cut from the log.

Paraffin is a coating easy to obtain and apply, and it yields good results. It should be heated to 135° to 155° F., and applied to the material by brush or by dipping. All parts of the wood surface should be covered, and no bubbles should be present. The thickness of the coating will depend on the item to be dried; species extremely susceptible to checking require a thicker coating than do less susceptible species. Some idea of the susceptibility to checking of the most common woods may be obtained from kiln-drying schedules<sup>7</sup>; the species for which low temperatures and high relative humidities are required in the initial stages of kiln drying are the ones most susceptible to seasoning defects.

After the coating is applied, the material can be piled on stickers in an unheated shed. The sticker thickness and the flues between the pieces of material can be increased or decreased to accelerate or retard drying.

After the material has reached a moisture content of approximately 20 percent, which may take from several months to a year or more, it should be repiled on stickers for further drying in an attic or in a room heated to 20° F. above outdoor temperatures. During this period, samples should be weighed at weekly intervals to determine the drying rate. As soon as the samples have reached a moisture content of 7 to 8 percent, the moisture-resistant coating can be removed.

Material can be dried with the bark on. However, during the drying process the bark will, in most cases, become loose and eventually fall off. If it is desired, therefore, to retain the bark on the material for such items as exhibit specimens or novelties, it can be nailed in place with small finishing nails, which will be hard to detect except by close examination.

#### Winter Versus Summer Felling of Trees

A commonly accepted idea is that wood is more durable if the trees are felled during the fall or winter months than during spring or summer. This belief

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<sup>6</sup>U.S. Forest Products Laboratory. Notes on the treatment of wood with polyethylene glycol. U.S. Forest Service Research Note FPL-06. 1963.

<sup>7</sup>Rasmussen, E. F. Kiln schedules and drying time. Dry kiln operator's manual. U.S. Dept. Agr., Agr. Handb. No. 188, pp. 117-145. 1961.

probably originated because logs cut in the late spring or early summer are more likely to be attacked by insects and fungi. Seasoning also progresses more rapidly because of low spring and summer humidity conditions, and the logs and lumber may become excessively checked.

If the logs are cut immediately into lumber and the lumber is properly piled for air seasoning, the season of the year should be considered only as it affects drying.

Many persons also believe that the moisture content of a tree is lower in winter than in summer because the "sap is down." This is not the case. Actually there is very little difference.

### Care of Logs

Wood in log form dries very slowly, so it is not practical to try to dry the wood in this form before sawing it into lumber. Not only do logs become severely end-checked during prolonged exposure, but they ultimately develop deep V-shaped checks along their entire length. This is because the shrinkage tendency in the circumferential direction is about twice as great as that along the radius.

During the summer months, checking can be retarded by applying a moisture-resistant coating<sup>2,3</sup> to all freshly cut surfaces. Bark retards drying and protects the log against surface checking. Therefore, whenever bark is dislodged, the bare spots should also be covered with the coating. If it becomes necessary to store logs for extended periods before cutting them into lumber, they can be kept free of decay and checking by submerging them completely in water or by continuous sprinkling.

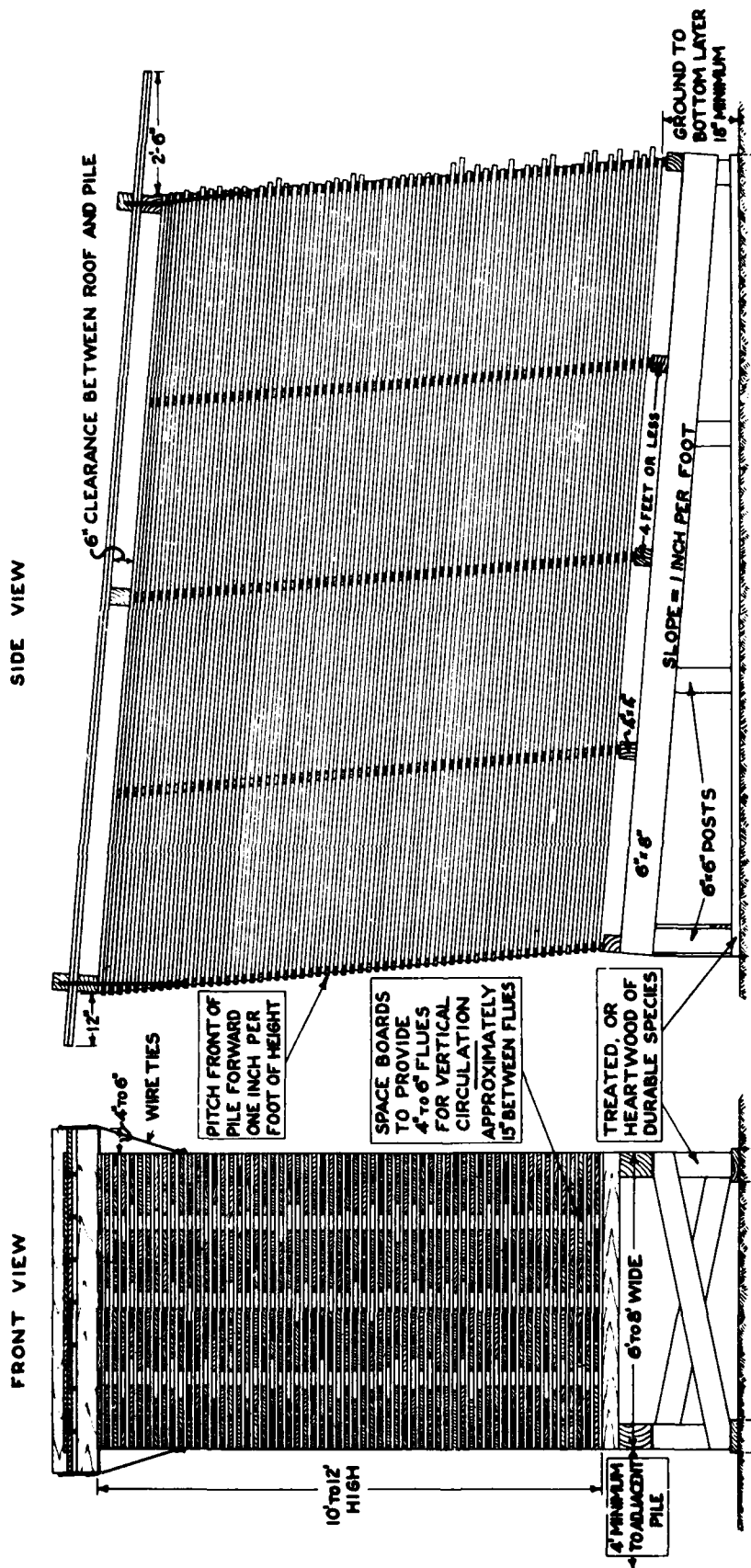


Figure 1.--Essentials in piling softwood lumber outdoors. Small quantities of hardwoods can be piled without slope but sticker spacing should be 2 feet or less and roof overhang 12 to 18 inches on all sides.

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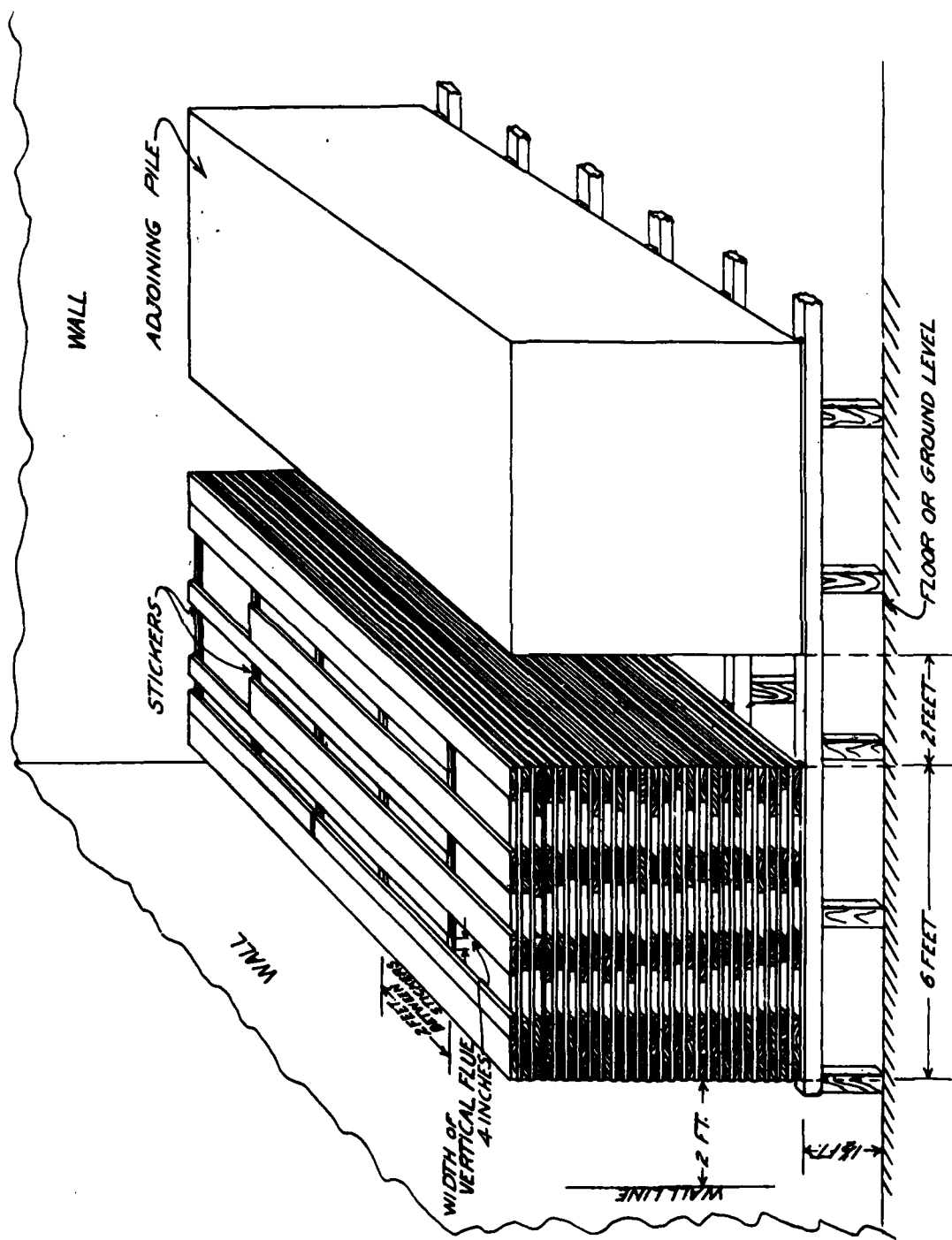


Figure 2.--Essential features of a lumber pile erected for additional seasoning in a heated room.

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